

# MICRO FTORR® Specifications MC450

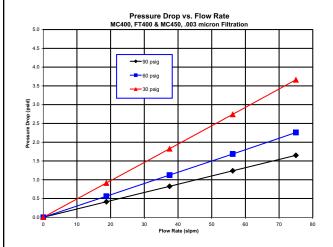
**SAES** is the worldwide leader in gas purification technology. We offer a complete line of gas purifiers for virtually all bulk and specialty gases.

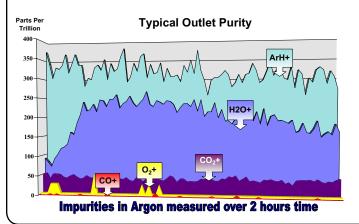
Extensive experience in the interaction of gases and materials, combined with an uncompromising dedication to quality and service, has made **SAES** the world's leading supplier of gas purifiers. Our total-integration approach to manufacturing, from purification materials development to purifier installation at customer facilities, ensures not only the best product, but also unparalleled service and support throughout the world.

**MicroTorr**® ambient temperature gas purifiers are designed to remove impurities from many different gases, including nitrogen, rare gases, hydrogen, ammonia, arsine and phosphine, HCl, and many others. Impurities in these gases are reduced to less than 1 part-per-billion, in most cases.

The **MicroTorr** line was designed with total application flexibility in mind. In addition to sizes based on flow rate, a wide variety of valve and filter configurations is also available.

**MicroTorr** purifiers are manufactured with the same superior quality found in all SAES products. Analytical testing is performed utilizing APIMS technology to certify maximum performance. All models are CE/PED compliant.







# MC450

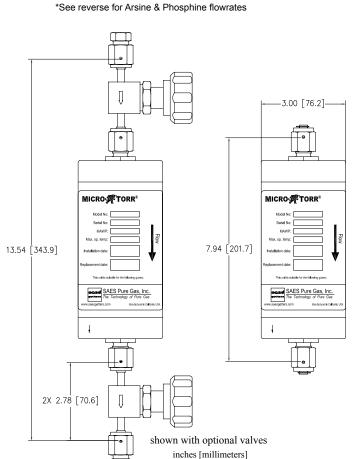
#### □Lifetime

1 year based on typical 5-9 grade gas at nominal flow. (Consult factory for specific lifetimes.)

□Maximum Flow: 75 slpm\*

□Nominal Flow: 10 slpm\*

□ Maximum Pressure: 250 psig
\*See reverse for Arsine & Phosphine flowrates







### Mechanical Specifications

Model	MC450-*	MC450-*V	MC450-*F	MC450-*FV				
Maximum Flow	75 slpm <sup>†</sup>	75 slpm <sup>†</sup>	75 slpm <sup>†</sup>	75 slpm <sup>†</sup>				
Nominal Flow	10 slpm <sup>†</sup>	10 slpm <sup>†</sup>	10 slpm <sup>†</sup>	10 slpm <sup>†</sup>				
Material	Body-316L Stainless Steel							
Filter	2.0 micron	outlet metal	Integrated 0.003 micron, metal					
Valves	N/A	1/4" manual	N/A	1/4" manual				
Max Operating Pressure	250 psig (17.3	barg) @ 40°C	250 psig (17.3 barg) @ 40°C					
Max Temperature Rating	40°C (104°F)	40°C (104°F)	40°C (104°F)	40°C (104°F)				
Inlet	1/4" MVCR	1/4" FVCR	1/4" MVCR	1/4" FVCR				
Outlet	1/4" MVCR	1/4" FVCR	1/4" MVCR	1/4" FVCR				
Length (Face to Face)	7.94"±.03 [201.7±0.8]	13.54"±.08 [343.9±2.0]	7.94"±.03 [201.7±0.8]	13.54"±.08 [343.9±2.0]				
Outside Diameter	3.00" [76.2]	3.00" [76.2]	3.00" [76.2]	3.00" [76.2]				
Electropolish	Yes	Yes	Yes	Yes				
Helium Leak Test	1x10 <sup>-9</sup> atm cc/sec of He							
Weight	4.1 lb (1.8 kg)	6.0 lb (2.7 kg)	4.1 lb (1.8 kg)	6.0 lb (2.7 kg)				

<sup>\*</sup> The 3 digit number found in the model number equates to the "Media" row in the table below.

## MC450 Purification and Removal Capabilities

Media	Gases Purified	Impurities Removed	Outlet Performance	Conditioning (Refer to Manual)	MSDS
202	Ar, CDA, H <sub>2</sub> , He, Kr, N <sub>2</sub> , Ne, O <sub>2</sub> , Xe	H₂O	< 1 ppb	В	MSDS-202
203 Ar, CDA,	Ar, CDA, H <sub>2</sub> , He, Kr, N <sub>2</sub> , Ne, O <sub>2</sub> , Xe	$H_2O$ , $CO_2$ ,	< 100 ppt	В	MSDS-203
	74, 657, 112, 116, 14, 112, 116, 62, 76	Acids, Bases, Organics, Refractory Compounds*	< 10 ppt others		
206	CO	$H_2O$	< 1 ppb	Α	MSDS-206
402	AsH₃	$H_2O$ , $O_2$	< 1 ppb	Α	MSDS-402
403	CDA	Acids, Bases, Organics, Refractory Compounds*	< 10 ppt	Α	MSDS-403
404	CO <sub>2</sub> , C2H <sub>2</sub> (Acetylene)	NMHC	< 1 ppb	В	MSDS-404
502	PH₃	$H_2O$ , $O_2$	< 1 ppb	Α	MSDS-502
702	DMHz, NH <sub>3</sub>	$H_2O$ , $O_2$ , $CO_2$	< 1 ppb	Α	MSDS-702
902	Ar, He, Kr, N <sub>2</sub> , Ne, Xe	H <sub>2</sub> O, O <sub>2</sub> , CO, CO <sub>2</sub> , H <sub>2</sub> NMHC	< 1 ppb	В	MSDS-902
903 Ar	Ar, He, Kr, N <sub>2</sub> , Ne, Xe	O <sub>2</sub> , H <sub>2</sub> O, CO, CO <sub>2</sub> , H <sub>2</sub> ,	< 100 ppt		MSDS-903
	AI, He, NI, N <sub>2</sub> , Ne, Ae	Acids, Bases, Organics, Refractory Compounds*	< 10 ppt	Р	NIODO-800
904	H <sub>2</sub>	H <sub>2</sub> O, O <sub>2</sub> , CO, CO <sub>2</sub> , NMHC	< 1 ppb	Α	MSDS-904
905	C <sub>2</sub> F <sub>6</sub> , C <sub>2</sub> H <sub>6</sub> , C <sub>3</sub> F <sub>8</sub> , C <sub>3</sub> H <sub>8</sub> , C <sub>2</sub> F <sub>4</sub> H <sub>2</sub> , C <sub>4</sub> F <sub>8</sub> , C <sub>4</sub> H <sub>10</sub> , CCl <sub>4</sub> , CF <sub>4</sub> , CH <sub>4</sub> , CHF <sub>3</sub> , SF <sub>6</sub>	H <sub>2</sub> O, O <sub>2</sub> , CO, CO <sub>2</sub> , H <sub>2</sub> NMHC	< 1 ppb	А	MSDS-905

<sup>\*</sup>Organic/NMHC compounds (C5-C30..) measured as Toluene Acid compounds (SO2, NOx, H2S..) measured as SO2 Base compounds (NH3, amines..) measured as NH3 Silicon/Refractory compounds (HMDSA, HMDSO, TMS) measured as HMDSO

#### Other Sizes Available

Model Number	MC1	MC50	SP70	MC190 HP190	MC200	MC400 HP400	FT400	MC450	MC500	SP300	MC1500	SP600	MC3000	MC4500	MC9000
Maximum Flow	5 slpm	10 slpm	40 slpm	50 slpm	50 slpm	60 slpm	75 slpm	75 slpm	100 slpm	200 slpm	250 slpm	400 slpm	500 slpm	1000 slpm	1000 slpm
Nominal Flow	0.5 slpm	1.5 slpm	1.5 slpm	5 slpm	5 slpm	9 slpm	10 slpm	10 slpm	12 slpm	10 slpm	40 slpm	15 slpm	80 slpm	200 slpm	300 slpm

#### Model Numbering Information

MC1	-902	F	V					
Indicates the size and flow rate of the unit.	Media. Indicates the gases this purifier can process and which impurities can be removed.	Indicates .003 µm filter. (Note: standard on some units. Refer to Mechanical Specifications above.)	Indicates valve option.					
Example: MC1-202FV								

 $<sup>^{\</sup>dagger} \ Flow rates \ with \ 402 \ media: \ max=28.0 \ slpm, \ nominal=10.0 \ slpm. \ Flow rates \ with \ 502 \ media: \ max=28.0 \ slpm, \ nominal=10.0 \ slpm.$